

## WHAT IS CLAIMED IS:

1. A mechanism for applying roller formed closure and associated fitment to the finish of a container comprising:

5           a support for the container wherein the container is supported thereon with the finish of the container extending in a direction away from said support;

          a chuck body for holding a closure and  
10       integral fitment extending outwardly therefrom for application to the finish of the container, said chuck body including a closure retaining cavity wherein a portion of the closure extends beyond the cavity and an associated opening in said chuck body  
15       for receiving the fitment;

          means for effecting movement of said chuck body toward and away from said support to enable said chuck body and a closure and integral fitment to be positioned on the finish of a container  
20       disposed on said support;

          closure roller forming tooling mounted for selective movement to contact the portion of the closure extending beyond the cavity of said chuck body; and

25       means for effecting relative rotation of said support and said chuck body to permit the closure roller forming tooling to crimp the closure into

intimate sealing relation with the finish of the container.

2. The mechanism defined in Claim 1 wherein said  
5 support includes a plate for supporting a container.

3. The invention defined in Claim 1 wherein said support includes a rotatable plate.

10 4. The mechanism defined in Claim 1 wherein said chuck body is cylindrical in shape.

5. The mechanism defined in Claim 1 wherein said chuck body is provided with a hollow interior portion.  
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6. The mechanism defined in Claim 5 wherein the hollow interior portion of said chuck body includes means to militate against movement of the closure and fitment.

20 7. The mechanism defined in Claim 6 wherein said means to militate against movement of the closure and fitment includes an inwardly extending shoulder.

25 8. The mechanism defined in Claim 4 wherein the associated opening in the form of a slot.

9. The mechanism defined in Claim 8 wherein the slot extends parallel with the longitudinal axis of said chuck body.

5        10. The mechanism defined in Claim 9 wherein the slot is provided an opening to guide the reception of the fitment of the closure into the slot.